



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200



order 2134 *31 July*
D350-689-041
Job Sheet 180303

Part No: D350-689-041

Job Qty: 1 ea

Part Name: Dual High Back Seat Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/4/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 17 IPP Rev:H Removed Sub-Parts 06-02-09 JLM IPP Rev:I As per NCR 070 06-09-06
JLM IPP Rev:J as per DSI 9498 DD 10.02.12 verified by:JLM IPP REV:K 15.02.12 AS PER IIN REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Small Fab-4		
140	Small Fab	1 pcs	7/20/18	7/20/18	0.00	1.11	Small Fab-4		
150	QC	1 pcs	7/20/18	7/20/18	0.00	0.00	QC5		
155	DC	1 pcs	7/20/18	7/20/18	0.00	0.00	DC		
160	Packaging	1 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-1		
170	QC21-FG	1 Ea	7/20/18	7/20/18	0.00	0.00	QC21		

Part Op 140 - ASSEMBLE STUD, SPRING AND LOCK AS PER IIN SHEET 17

Descriptions: 155 - Photocopy bluefiles and create labels as per PPP D350-689-041 CHG003

160 - Identify and pack for shipping as per PPP D350-689-041

JUL 30 2018

DAS
38
9-89
DAS
53
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3028-1	Stud	4 Ea (4 ea)	90-Start up Operation	<i>P16/301</i>
D3029-1	Spring	2 Ea (2 ea)	90-Start up Operation	<i>F15/293</i>
D3030-1	Lock	2 Ea (2 ea)	90-Start up Operation	<i>F15/292</i>
D5162-041	Seat Structure Assembly	1 Ea (1 ea)	90-Start up Operation	<i>S096418</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3028-1	4	10	0
	D3029-1	2	12	0
	D3030-1	2	4	0
	D5162-041	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation			Disposition																		
Container No: S097472 Part: D350 - 689 - 041 Job No: 180303 Serial No/Batch: S097472 Revision: Inspector: Exp Date: Instructions: TC STC SH02 - 33 Issue Part FAH57C SH016201					Completed By																
					Lead hand / Supervisor Approval Verification																
					QC / QA Coordinator Approval																
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